

GUHRING

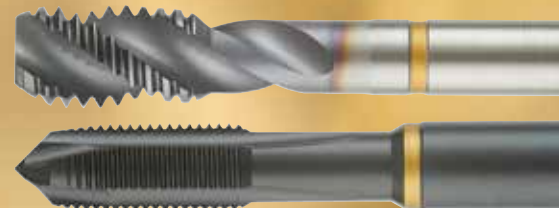
Tap and Drill Promotion

Buy 2 Powertaps and get the tap drill FREE!



Purchase 2 Powertaps, get a FREE Series 5519 GU 500 DZ premium HSCO tap drill

- *Inch taps - Must be between #8 and 1/2" in diameter*
- *Metric taps - Must be between 4mm and 12mm in diameter*
- *Drill diameter must not be greater than nominal size of tap*



- *Universal HSS-E (cobalt) tap*
- *Precision ground on specially developed Guhring machines*
- *Unbeatable performance/price ratio*
- *ANSI or DIN standard taps in stock*



GU 500 DZ Premium HSCO Drills

- *Universal design 5xD drill*
- *118° 4-facet split-point geometry*
- *Open GU 500 deep flute profile*
- *TiN coated for longer tool life*

PO must reference **promo code PT2D1**
All orders must be sent by an authorized Guhring distributor to standards@guhring.com or faxed to **262-784-9096**.
Promo orders **cannot** be accepted through B2B or EDI.
All promo orders must drop ship directly to the end user.
All promo sales are final, unless under quality warranty.

Application Range of Materials - Powertap and GU 500 DZ drill

- ✓ Steels
- ✓ Stainless Steels
- ✓ Cast Iron
- ✓ Non-Ferrous Metals

Tap and Drill Promotion

Buy 2 Powertaps and get the tap drill FREE!

Purchase 2 *Powertaps* of the same part number



And you will receive **FREE**

One Series 5519 GU500 DZ premium HSCO drill



- Inch taps - Must be between #8 and 1/2" in diameter
- Metric taps - Must be between 4mm - 12mm in diameter
- Drill diameter must not be greater than the nominal size of tap



Maximum free drill diameter, based upon tap nominal diameter

Inch / Metric sizes	Nominal Tap Size	Free Drill Max dia mm	Free Drill Max dia inch
Inch	#8	4.200	0.1654
Inch	#10	4.900	0.1929
Inch	#12	5.500	0.2165
Inch	1/4	6.400	0.2520
Inch	5/16	8.000	0.3150
Inch	3/8	9.600	0.3780
Inch	7/16	11.200	0.4409
Inch	1/2	12.700	0.5000
Metric	M4	4.000	0.1575
Metric	M5	5.000	0.1969
Metric	M6	6.000	0.2362
Metric	M7	7.000	0.2756
Metric	M8	8.000	0.3150
Metric	M10	10.000	0.3937
Metric	M12	12.000	0.4724

Promotion Rules:

PO must reference **promo code PT2D1**
All orders must be sent by an authorized Guhring distributor to standards@guhring.com or faxed to **262-784-9096**.
Promo orders cannot be accepted through B2B or EDI.
All promo orders must drop ship directly to the end user.
All promo sales are final, unless under quality warranty.

Promo runs Sept. 1st - December 31st, 2016